## **CLAIMS**

## I claim:

- 1. A power assembly system, comprising:
  - a collar unit; and
- an internal power unit, wherein the internal power unit is coupled to the collar unit.
  - 2. A power assembly couple, comprising:
    - the power assembly system of claim 1; and
    - a meter base assembly, wherein the meter base assembly is coupled to the power assembly system to form the power assembly couple.
- The power assembly couple of claim 2, wherein the meter base assembly comprises a meter base and a meter.
  - 4. The power assembly couple of claim 2, wherein the meter base assembly is located outdoors.
- 5. The power assembly couple of one of claims 2 or 4, wherein the meter base assembly is coupled to a residential location.
  - 6. The power assembly couple of claim 2, wherein the meter base assembly measures metered electricity.
  - 7. The power assembly of claim 1, wherein the collar unit is ejection molded.
- 8. The power assembly of claim 1, wherein the collar unit protects the internal power unit.
  - 9. The power assembly of claim 8, wherein the collar unit protects the internal power unit from environmental conditions.
  - 10. The power assembly couple of claim 2, wherein the couple further comprises an external electronic component.
- 25 11. A method of forming a power assembly system, comprising: providing a collar unit,

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providing an internal power unit; and coupling the collar until to the internal power unit.

12. A method of forming a power assembly couple, comprising:

providing the power assembly system of claim 11,

- 5 providing a meter base assembly; and
  - coupling the power assembly system with the meter base assembly to form the power assembly couple.
  - 13. The method of claim 11, further comprising coupling the power assembly couple to an external electronic component.
- 10 14. The method of claim 12, wherein the external electronic component comprises a circuit board.
  - 15. The method of claim 12, wherein the meter base assembly comprises a meter base and a meter.
  - 16. The method of claim 12, wherein the meter base assembly is located outdoors.
- 17. The method of one of claims 12 or 16, wherein the meter base assembly is coupled to a residential location.
  - 18. The method of claim 12, wherein the meter base assembly measures metered electricity.
  - 19. The method of claim 11, wherein the collar unit is ejection molded.
- 20 20. The method of claim 11, wherein the collar unit protects the internal power unit.
  - 21. The method of claim 20, wherein the collar unit protects the internal power unit from environmental conditions.
- The method of claim 12, wherein the couple further comprises an external electronic component.